

111493/2020/HEP-MDX35800

BHARAT HEAVY ELECTRICALS LIMITED BHOPAL					
CENTRAL TOOL STORE					
Ref:- POR/CTX/HOLLOW TAP/2020/02				DT:- 24/10/2020	
SPECIFICATION CUM COMPLIANCE CERTIFICATE OF HOLLOW TAP					
NOTE:-					
1. Vendor must submit complete information from clause No. 1 to 5 The offer meeting this clause would only be processed					
2. The offer and all document enclosed with offer should be in English language only.					
3. The "Offered" Column and where applicable, the "Deviations" & "Remarks" Column of this format shall be filled in by the Vendor and submitted along with the offer. Inadequate / Incomplete, ambiguous, or unsustainable information against any of the clauses of the specifications/requirements shall be treated as non-compliance.					
NAME & ADDRESS OF THE SUPPLIER :			NAME & ADDRESS OF THE INDIAN AGENT :		
TELEPHONE NOS.:			TELEPHONE NOS.:		
FAX NOS.:			FAX NOS.:		
E-MAIL ADDRESS :			E-MAIL ADDRESS :		
SNO	DESCRIPTION FOR BHEL REQUIREMENT	SPECIFY/ CONFIRMATION	OFFERED	DEVIATION	REMARKS
1	INTEGRAL OR DE-ATTACHABLE SHANK HOLLOW TAP	Vendor to confirm			Catalogue to be submitted
2	ISO METRIC COARSE THREAD DIN13	Vendor to confirm			
3	TOLERANCE AS PER ISO 2/6H	Vendor to confirm			
4	MATERIAL, HSS-E (M42)	Vendor to confirm			
5	STEAM TEMPERED/ TIN/ TICN COATING	Vendor to confirm			
6	ONE SET CONSISTS OF ROUGHER & FINISHER	Vendor to confirm			
7	ROUGHER CHAMFER: FORM-D	Vendor to confirm			
8	FINISHER CHAMFER: FORM-C	Vendor to confirm			
9	TECHNICAL DETAIL FOR IT.NO.-01				
9.1	HOLLOW TAP M56X5.5	Vendor to confirm			
9.2	OVERALL LENGTH (TAP + SHANK): 280-300 MM	Vendor to confirm			
9.3	WORKING THREAD LENGTH: 65-70 MM	Vendor to confirm			
9.4	SHANK DIA: 45.0 MM	Vendor to confirm			
9.5	SQ. A/F: 35.0 MM	Vendor to confirm			
10	TECHNICAL DETAIL FOR IT.NO.-02				
10.1	HOLLOW TAP M64X4	Vendor to confirm			
10.2	OVERALL LENGTH (TAP + SHANK): 300-320 MM	Vendor to confirm			
10.3	WORKING THREAD LENGTH: 65-70 MM	Vendor to confirm			
10.4	SHANK DIA: 50.0 MM	Vendor to confirm			
10.5	SQ. A/F: 39.0 MM	Vendor to confirm			
11	TECHNICAL DETAIL FOR IT.NO.-03				
11.1	HOLLOW TAP M64X6	Vendor to confirm			
11.2	OVERALL LENGTH (TAP + SHANK): 300-320 MM	Vendor to confirm			
11.3	WORKING THREAD LENGTH: 65-70 MM	Vendor to confirm			
11.4	SHANK DIA: 50.0 MM	Vendor to confirm			
11.5	SQ. A/F: 39.0 MM	Vendor to confirm			
12	TECHNICAL DETAIL FOR IT.NO.-04				
12.1	HOLLOW TAP M72X4	Vendor to confirm			
12.2	OVERALL LENGTH (TAP + SHANK): 300-320 MM	Vendor to confirm			
12.3	WORKING THREAD LENGTH: 70-80 MM	Vendor to confirm			
12.4	SHANK DIA: 56.0 MM	Vendor to confirm			
12.5	SQ. A/F: 44.0 MM	Vendor to confirm			
13	TECHNICAL DETAIL FOR IT.NO.-05				
13.1	HOLLOW TAP M72X6	Vendor to confirm			
13.2	OVERALL LENGTH (TAP + SHANK): 300-320 MM	Vendor to confirm			
13.3	WORKING THREAD LENGTH: 70-80 MM	Vendor to confirm			
13.4	SHANK DIA: 56.0 MM	Vendor to confirm			
13.5	SQ. A/F: 44.0 MM	Vendor to confirm			
14	TECHNICAL DETAIL FOR IT.NO.-06				
14.1	HOLLOW TAP M80X4	Vendor to confirm			
14.2	OVERALL LENGTH (TAP + SHANK): 320-340 MM	Vendor to confirm			
14.3	WORKING THREAD LENGTH: 70-80 MM	Vendor to confirm			
14.4	SHANK DIA: 56.0 MM	Vendor to confirm			
14.5	SQ. A/F: 44.0 MM	Vendor to confirm			
15	QUALIFYING CONDITION				
15.1	Only OEM or their authorised distributor/ dealer can participate.	Vendor to specify			1)For OEM- Self certification 2)For Others- Authorisation from OEM
15.2	Supply experience:- The bidder or their principal (OEM) should submit atleast One supply experience of supplying HOLLOW TAP of size between M56 to M120 in last 2 years from due date of enquiry.	Vendor to confirm			1)Un-price copy of PO 2)Supply proof (Invoice/SRV) 3)OEM Catalogue of PO item

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15.3	Bidder to submit performance report from their Customer of satisfactory performance report of Hollow Tap.	Vendor to confirm (YES/NO)			Satisfactory report of supply as indicate in Clause 15.2 with name, full Correspondence address, contact details & email id
15.4	The shop trial shall be on stainless steel material on conventional machine with specified vendors condition at BHEL, Bhopal	Vendor to specify			
15.5	Acceptance of material only after succesfull shop trial, on condition that NO GO Gauge must not pass in Tapped Hole	Vendor to confirm (YES/NO)			
15.6	The bidder should confirm, capability to supply tender qty.	Vendor to confirm			
16	SUPPLY CONDITION				
16.1	After PO placement, Vendor has to supply 1st lot of 1 no. of Hollow Tap. Only after acceptance of 1st lot, vendor has to supply balance qty.	Vendor to confirm			
17	GUARANTEE :				
17.1	Guarantee/Warranty for 1 year, if PO placed	Vendor to confirm			

Note:

- i) Clause by clause confirmation to PQR or signed & sealed copy of PQR symbolizing compliance to be submitted. Compliance to above pre-qualification requirements is mandatory. In absence of compliance to above requirements, vendor's offer is liable to be rejected.
- ii) BHEL reserves to the right to verify information provided by vendor. In case the information provided by vendor is found to be false/ incorrect, suitable punitive action may be taken in case of BHEL resistered supplier as per BHEL norms.
- iii) Clause no.-15.2 will be exempted for Start-ups in line with Office Memorandum issued by DPE vide F.No.-DPE/7(04)/2007-Fin dated-24.08.2017

एस.बी.पी. सिंह / S.B.P. SINGH
अवर महाप्रबंधक (उत्पादन) / Addl. General Manager (Prodn.)
दूल एवं गेज विनिर्माण विभाग / Tool & Gauge Mfg. Divn.
बी.एच.ई.एस. जे.एल., भोपाल / BHEL BHOPAL
AGM (TGM & CTX)

आशीष कुमार अग्रवाल / Ashish Kumar Agrawal
24/07/20
Mgr. (TGM)
टी.जी.
बी.एच.ई.

Kumar Agrawal
M. Division
HEL, BHOPAL

सुमित धर्मसिंह / Sumit Dharm Singh
24/07/20
अवर महाप्रबंधक
दूल एवं गेज विनिर्माण विभाग
बी.एच.ई.एस. जे.एल., भोपाल
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